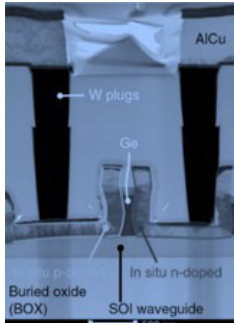
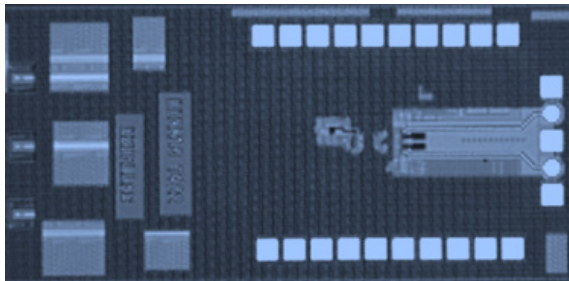
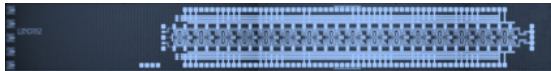


SG25H5EPIC - DEMONSTRATORS



240 GHz germanium
photodiode

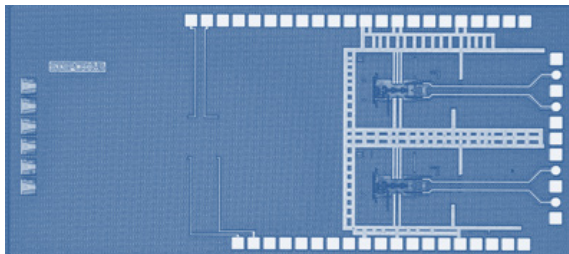
64Gbd monolithically
integrated MZM and
linear driver



56 Gb/s direct
detection optical
receiver



64 Gb/s dual window
coherent receiver



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03/2023



Photonic Technologies

**Take advantage of IHP's
innovative photonic
technologies!**



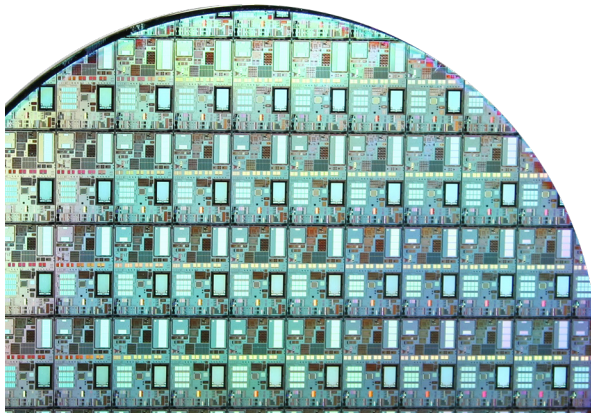
Photonic IC Technology – SG25PIC

IHP develops photonic integrated circuit (PIC) technology offering passive photonic components, modulators and photodetectors to provide early opportunities for realizing photonic integrated designs.

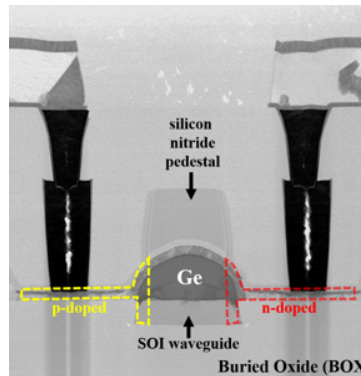
The technology is compatible with fully integrated photonic BiCMOS allowing the re-use of SG25PIC designs in IHP electronic-photonic integrated circuits in SG25H5EPIC.

BASIC TECHNOLOGY FEATURES PIC

- SOI silicon photonics
- 200 mm, 220 nm SOI substrates
- Including local SOI process
- Full back-end of line



Electronic Photonic IC Technology – SG25H5EPIC



Waveguide-coupled Ge PIN photodiode in SG25H5EPIC

BASIC TECHNOLOGY FEATURES EPIC

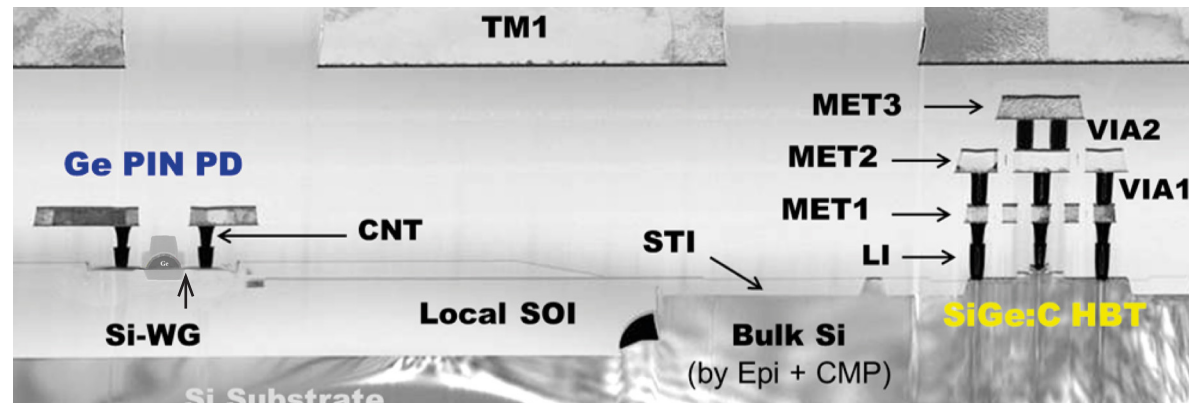
- Monolithic front-end integration
- SiGe BiCMOS (bulk) + SOI silicon photonics
- 200 mm, 220 nm SOI substrates
- Full back-end of line

SG25H5EPIC PHOTONIC BiCMOS PROCESS FEATURES:

0.25 μm BiCMOS core			
SiGe HBT	f_{max}	f_T	BV_{CEO}
SG25H5	290 GHz	240 GHz	1.9 V
Opto-electronic components			
Ge-PIN @ -2V	I_{dark}	Responsivity (1300-1550 nm)	3dB Bandwidth
	<200 nA	>0.8 A/W	>60 GHz
p-n phase shifter	$V_{\pi}L$ (@-1V)		Loss (@-1V)
	2.7 V·cm		1.2 dB/mm
Waveguides	450 nm Nano-WG:		700 nm GRC-WG:
	3.0 dB/cm		< 0.9 dB/cm
Back-End-Of-Line: 5 layers AlCu with 2 and 3 μm thick top level metal			

PROCESS DESIGN KIT FEATURES

- Luceda IPKISS
- Cadence support for basic electronic-photonic circuit design (DRC, LVS, QRC)
- Siemens EDA (S-Edit, L-Edit, ELDO/AFS, Calibre)



TEM X-section of the photonic BiCMOS process: WG-coupled Ge-PIN photodiode on SOI and SiGe HBT fabricated in an adjacent bulk region.